

3M Commercial Graphics
Colour Card Reference Guide

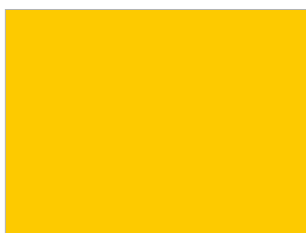


3MTM ScotchcalTM
Translucent Graphic Film
Series 2330

Colour Card



Canary Yellow **2330-22**
Pantone 604 C



Yellow **2330-24**
Pantone 116 C



Golden Yellow **2330-26**



Orange **2330-32**
Pantone Orange 021 C



Light Orange **2330-44**



Pink Red **2330-45**
Pantone 199 C



Red **2330-46**
Pantone 186 C



Cherry Red **2330-48**



Burgundy **2330-49**



Pastel Pink **2330-61**



Magenta **2330-63**
Pantone 224 C



Dark Pink **2330-64**



Violet **2330-66**
Pantone 260 C



Light Blue **2330-82**



Azure Blue **2330-84**



Vivid Blue **2330-86**
Pantone 286 C



Cobalt Blue **2330-87**
Pantone 2745 C



Deep Blue **2330-88**
Pantone 294 C



Royal Blue **2330-89**
Pantone 2755 C



Sapphire Blue **2330-90**

Translucent
for internally
and Window

Reference Guide



Bright Teal
Pantone 321 C

2330-79



Forest Green
Pantone 3435 C

2330-78



Vivid Green
Pantone 7726 C

2330-74



Dark Green

2330-76



Bright Green
Pantone 354 C

2330-75



Light Green

2330-72



Grey
Pantone 422 C

2330-14



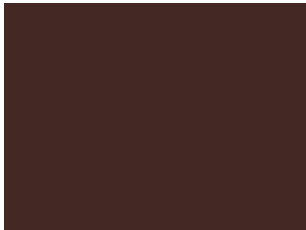
White Grey
Pantone Cool Grey 2 C

2330-93



Black
Pantone 426 C

2330-12



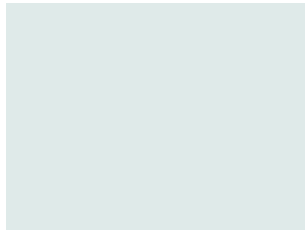
Brown

2330-92



Camel

2330-96



White
Pantone 7541 C

2330-10



Gold

2330-545



Aluminium
Pantone 877 C

2330-58

All printed examples of colours are approximations of the original colours and are subject to fluctuations due to the printing process. To determine the exact colour or choice of colours, please request an original 3M colour swatch or individual colour samples of your preferred colours.



3M™ Scotchcal™ Translucent Graphic Film Series 2330



Product Features

- **Suitable for interior and exterior applications**
- **Typical applications**
Internally illuminated signs and fascias as well as window graphics
- **Suitable application surfaces and substrates**
Flat acrylic, polycarbonate, fibre glass, glass and 3M™ Panagraphics™ Flexible Substrates
- **Graphic durability**
Suitable for graphics requiring short to medium term durability. When ultimate exterior performance life is required, our Scotchcal™ Premium Cast Film Series 3630 should be selected
- **Warranty**
3M™ MCS™ warranty the strongest and most comprehensive warranty in the graphics industry*
- **Colour range**
Available in 34 standard colours with low surface gloss to eliminate glare
- **Application temperature range**
+10°C
- **Adhesive type**
Clear permanent, pressure sensitive adhesive
- **Can graphics be removed?**
Yes, with heat or chemicals.

*See relevant technical bulletin for full details. Further information and samples on request.

Product Data

- **Suitable graphic production processes**
Computer, die, "kiss", guillotine and hand-cutting
For thermoforming applications, our Scotchcal™ Premium Cast Film Series 3630 should be selected
- **Recommended 3M™ Application Tapes (pre-mask or pre-spacing)**
For unprocessed film : 3M™ SCPM 19 (pre-masking).
3M™ SCPS-100 (pre-spacing)

All colours with Pantone references are a simulation of a PANTONE®-identified colour standard.

Evaluation illuminant: D6500K as viewed in the Pantone® Viewing light. Consult current PANTONE Colour Publications for accurate colour. PANTONE® is the property of Pantone, Inc. ©Pantone, Inc., 2010

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